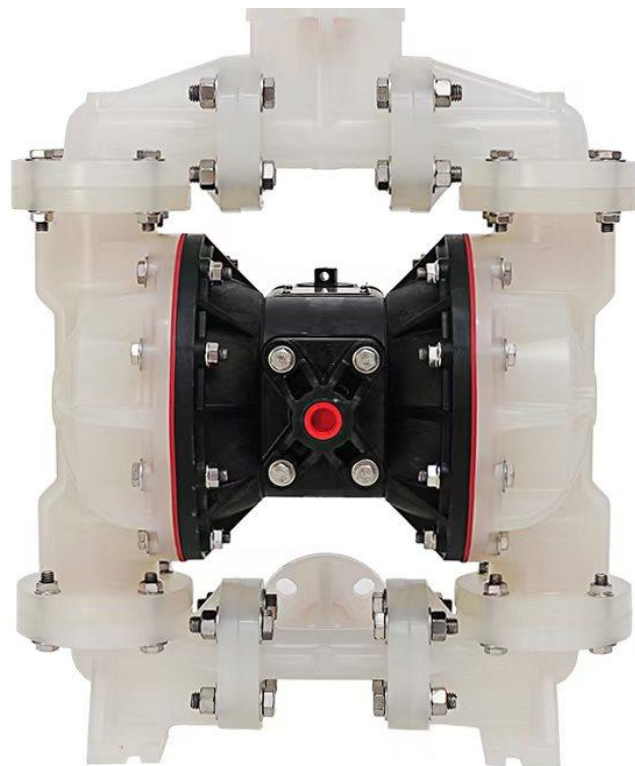




**MODEL: N1F Non-Metallic  
Assembly, Installation and Operation Manual**

***QUALI-FLO™***



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# Explanation of Pump Nomenclature

Your Model#: **N**

(fill in from pump nameplate)

Model #:	N											
	mp											
	Pump Brand	Pump Size	Check Valve	Design Level	Wetted Material	Diaphragm/Check Valve	Check Valve Seat	Non-Wetted Material	Porting Options	Pump Style	Pump Options	Kit Options

Model #: **N**    **XX**    **X**    **X**    **X**    **X**    **X**    **X**    **X**    **X**    **X**    **XX**

## Pump Brand

**N**

## Pump Size

**1F** 1" Full Flow

## Check Valve Type

**B** Ball

## Design Level

**3** Design Level

## Wetted Material

**P** Polypropylene

## Diaphragm/Check Valve Materials

- 1** Santoprene/Santoprene
- 2** PTFE Santoprene Backup/PTFE
- 3** PTFE Pumping, PTFE-Santoprene Backup Driver/PTFE
- 4** Santoprene Pumping/Santoprene
- B** Nitrile/Nitrile

**G** PTFE-Neoprene Backup/PTFE

**M** Santoprene/PTFE

**N** Neoprene/Neoprene **V** FKM/FKM

## Check Valve Seat

**K** PVDF

**P** Polypropylene

## Non-Wetted Material Options

**P** Polypropylene

# Performance

## N1F NON-METALLIC

### SUCTION/DISCHARGE PORT SIZE

- 1" ANSI Flange or  
PN1025mm DIN Flange

### CAPACITY

- 0 to 53 gallons per minute  
(0 to 200 liters per minute)

### AIR DISTRIBUTION VALVE

- No-lube, no-stall design

### SOLIDS-HANDLING

- Up to .25 in. (6mm)

### HEADS UP TO

- 100 psi or 231 ft. of water  
(7 bar or 70 meters)

### DISPLACEMENT/STROKE

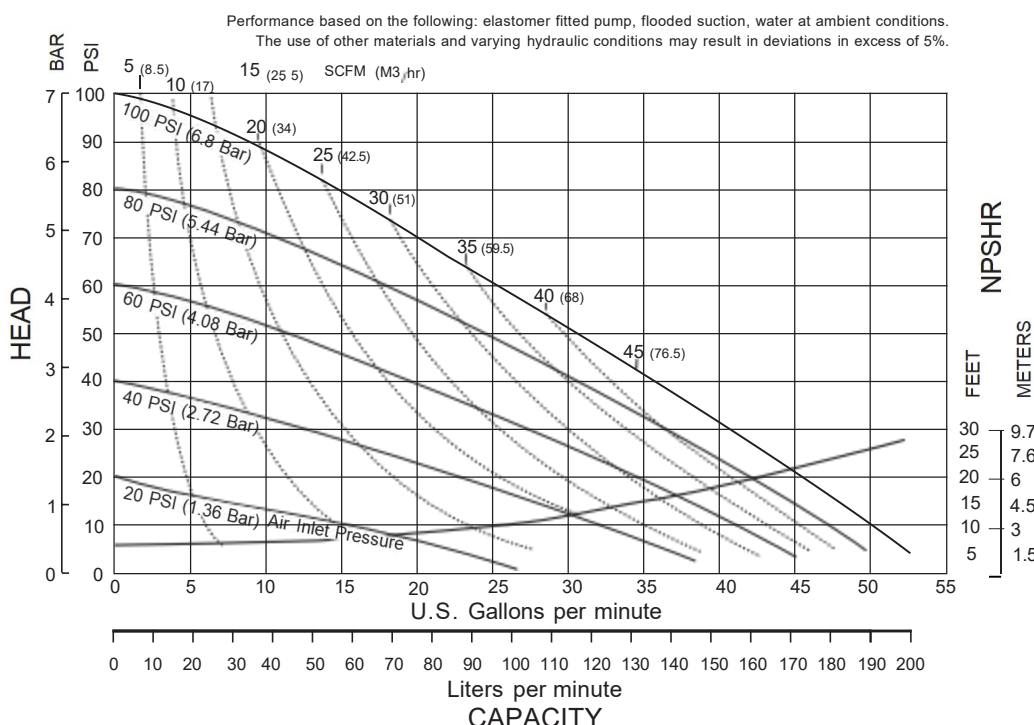
- .19 Gallon / .72 liter

### MAXIMUM OPERATING PRESSURE

- 100 psi (7 bar)

### SHIPPING WEIGHT

- Polypropylene 42 lbs.  
(19kg)



## Materials

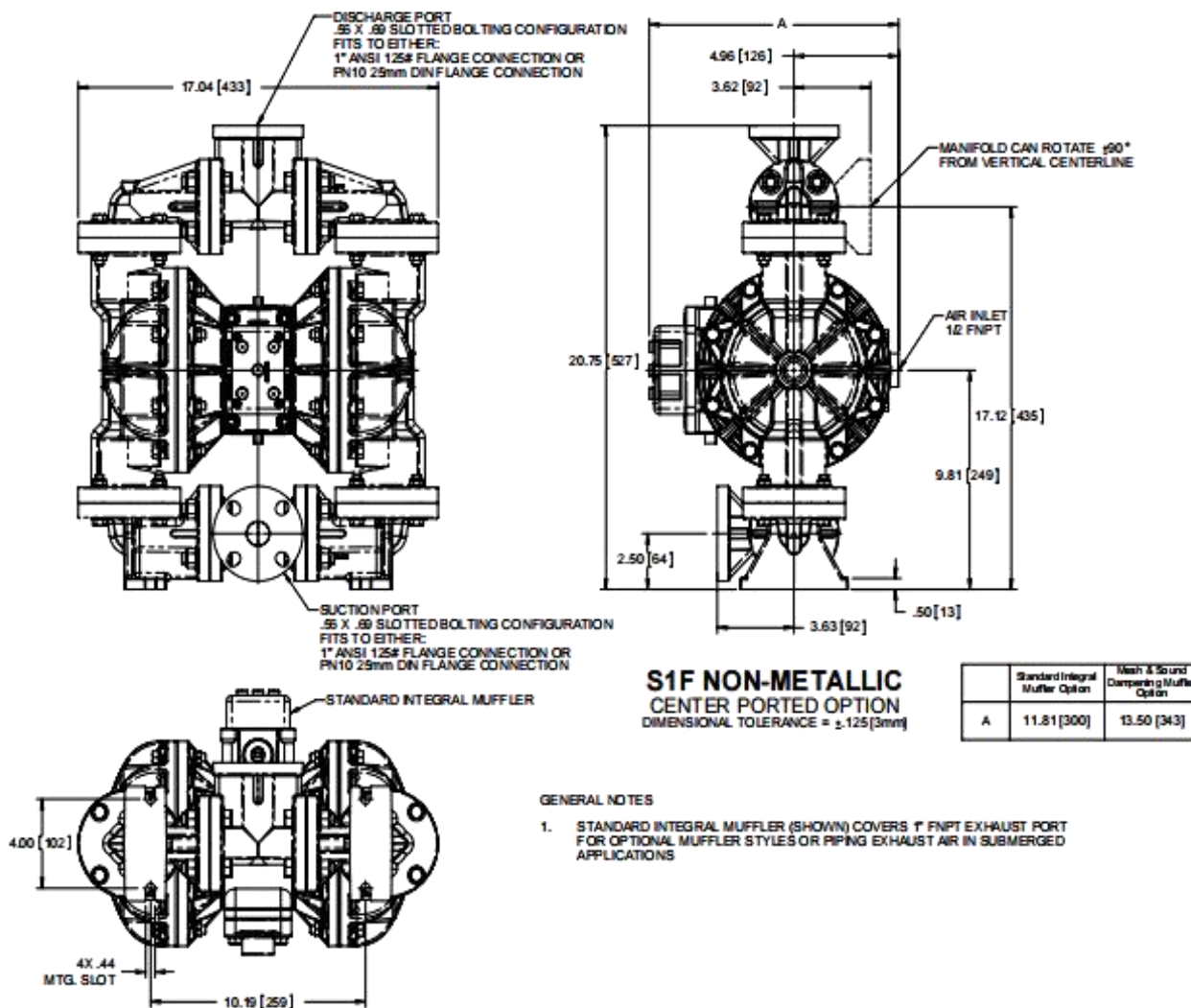
Material Profile:	Operating Temperatures:		Polypropylene: A thermoplastic polymer. Moderate tensile and flex strength. Resists strong acids and alkali. Attacked by chlorine, fuming nitric acid and other strong oxidizing agents.	180°F 82°C	32°F 0°C
	Max.	Min.			
<b>CAUTION!</b> Operating temperature limitations are as follows:					
<b>Conductive Acetal:</b> Tough, impact resistant, ductile. Good abrasion resistance and low friction surface. Generally inert, with good chemical resistance except for strong acids and oxidizing agents.	190°F 88°C	-20°F -29°C			
<b>EPDM:</b> Shows very good water and chemical resistance. Has poor resistance to oils and solvents, but is fair in ketones and alcohols.	280°F 138°C	-40°F -40°C			
<b>FKM:</b> (Fluorocarbon) Shows good resistance to a wide range of oils and solvents; especially all aliphatic, aromatic and halogenated hydrocarbons, acids, animal and vegetable oils. Hot water or hot aqueous solutions (over 70°F (21°C)) will attack FKM.	350°F 177°C	-40°F -40°C			
<b>Hytrel®:</b> Good on acids, bases, amines and glycols at room temperatures only.	220°F 104°C	-20°F -29°C			
<b>Neoprene:</b> All purpose. Resistance to vegetable oils. Generally not affected by moderate chemicals, fats, greases and many oils and solvents. Generally attacked by strong oxidizing acids, ketones, esters and nitro hydrocarbons and chlorinated aromatic hydrocarbons.	200°F 93°C	-10°F -23°C			
<b>Nitrile:</b> General purpose, oil-resistant. Shows good solvent, oil, water and hydraulic fluid resistance. Should not be used with highly polar solvents like acetone and MEK, ozone, chlorinated hydrocarbons and nitro hydrocarbons.	190°F 88°C	-10°F -23°C			
<b>Nylon:</b> 6/6 High strength and toughness over a wide temperature range. Moderate to good resistance to fuels, oils and chemicals.	180°F 82°C	32°F 0°C			
<b>PVDF:</b> (Polyvinylidene Fluoride) A durable fluoroplastic with excellent chemical resistance. Excellent for UV applications. High tensile strength and impact resistance.			250°F 121°C		0°F -18°C
<b>Santoprene®:</b> Injection molded thermoplastic elastomer with no fabric layer. Long mechanical flex life. Excellent abrasion resistance.			275°F 135°C		-40°F -40°C
<b>UHMW PE:</b> A thermoplastic that is highly resistant to a broad range of chemicals. Exhibits outstanding abrasion and impact resistance, along with environmental stress-cracking resistance.			180°F 82°C		-35°F -37°C
<b>Urethane:</b> Shows good resistance to abrasives. Has poor resistance to most solvents and oils.			150°F 66°C		32°F 0°C
<b>Virgin PTFE:</b> (PFA/TFE) Chemically inert, virtually impervious. Very few chemicals are known to chemically react with PTFE; molten alkali metals, turbulent liquid or gaseous fluorine and a few fluoro-chemicals such as chlorine trifluoride or oxygen difluoride which readily liberate free fluorine at elevated temperatures.			220°F 104°C		-35°F -37°C
Maximum and Minimum Temperatures are the limits for which these materials can be operated. Temperatures coupled with pressure affect the longevity of diaphragm pump components. Maximum life should not be expected at the extreme limits of the temperature ranges.					
Metals:					
<b>Stainless Steel:</b> Equal to or exceeding ASTM specification A743 CF-8M for corrosion resistant iron chromium, iron chromium nickel and nickel based alloy castings for general applications. Commonly referred to as 316 Stainless Steel in the pump industry.					

For specific applications, always consult the Chemical Resistance Chart.

# Dimensional Drawings

## N1F Non-Metallic Center Ported Options

Dimensions in inches (metric dimensions in brackets). Dimensional Tolerance .125" (3mm).



# Principle of Pump Operation

Air-Operated Double Diaphragm (AODD) pumps are powered by compressed air or nitrogen.

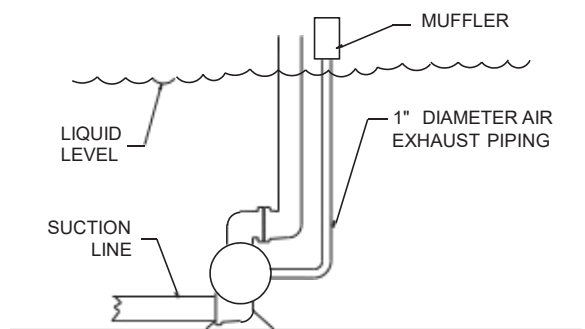
The main directional (air) control valve ① distributes compressed air to an air chamber, exerting uniform pressure over the inner surface of the diaphragm ②. At the same time, the exhausting air ③ from behind the opposite diaphragm is directed through the air valve assembly(s) to an exhaust port ④.

As inner chamber pressure (**P1**) exceeds liquid chamber pressure (**P2**), the rod ⑤ connected diaphragms shift together creating discharge on one side and suction on the opposite side. The discharged and primed liquid's directions are controlled by the check valves (ball or flap) ⑥ orientation.

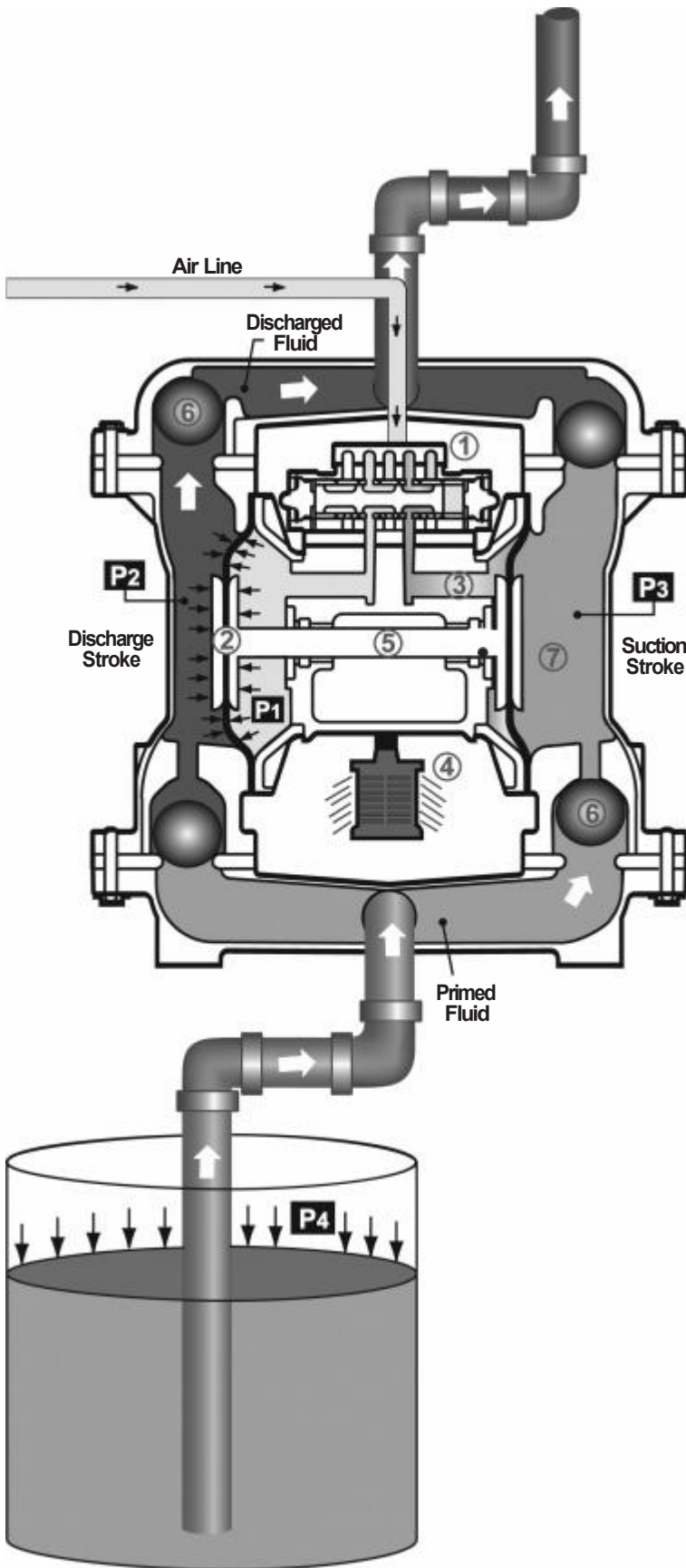
The pump primes as a result of the suction stroke. The suction stroke lowers the chamber pressure (**P3**) increasing the chamber volume. This results in a pressure differential necessary for atmospheric pressure (**P4**) to push the fluid through the suction piping and across the suction side check valve and into the outer fluid chamber ⑦.

Suction (side) stroking also initiates the reciprocating (shifting, stroking or cycling) action of the pump. The suction diaphragm's movement is mechanically pulled through its stroke. The diaphragm's inner plate makes contact with an actuator plunger aligned to shift the pilot signaling valve. Once actuated, the pilot valve sends a pressure signal to the opposite end of the main directional air valve, redirecting the compressed air to the opposite inner chamber.

## SUBMERGED ILLUSTRATION

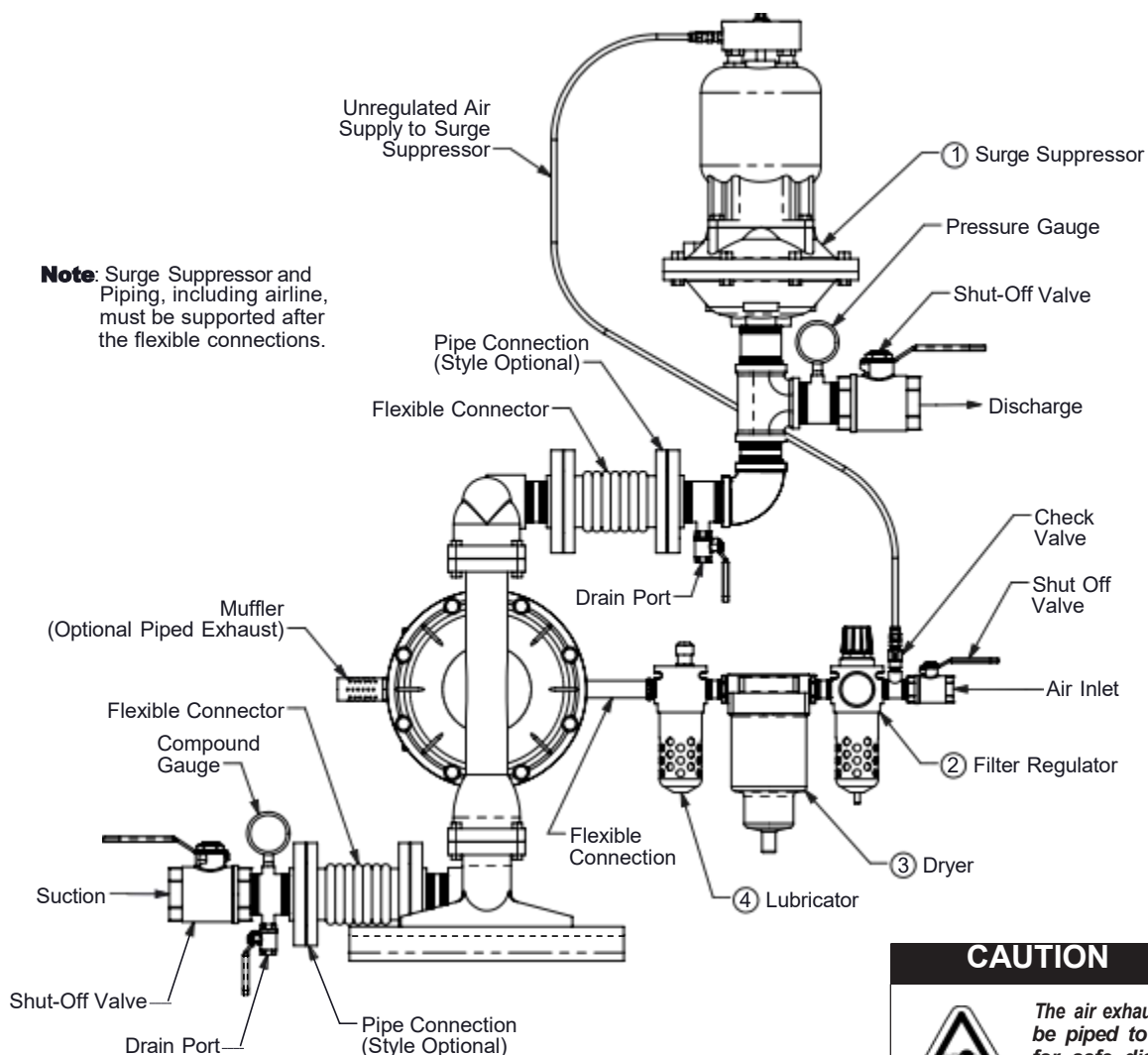


Pump can be submerged if the pump materials of construction are compatible with the liquid being pumped. The air exhaust must be piped above the liquid level. When the pumped product source is at a higher level than the pump (flooded suction condition), pipe the exhaust higher than the product source to prevent siphoning spills.





# Recommended Installation Guide



## CAUTION



*The air exhaust should be piped to an area for safe disposition of the product being pumped, in the event of a diaphragm failure.*

### Installation And Start-Up

Locate the pump as close to the product being pumped as possible. Keep the suction line length and number of fittings to a minimum. Do not reduce the suction line diameter.

### Air Supply

Connect the pump air inlet to an air supply with sufficient capacity and pressure to achieve desired performance. A pressure regulating valve should be installed to insure air supply pressure does not exceed recommended limits.

### Air Valve Lubrication

The air distribution system is designed to operate WITHOUT lubrication. This is the standard mode of operation. If lubrication is desired, install an air line lubricator set to deliver one drop of SAE 10 non-detergent oil for every 20 SCFM (9.4 liters/sec.) of air the pump consumes. Consult the Performance Curve to determine air consumption.

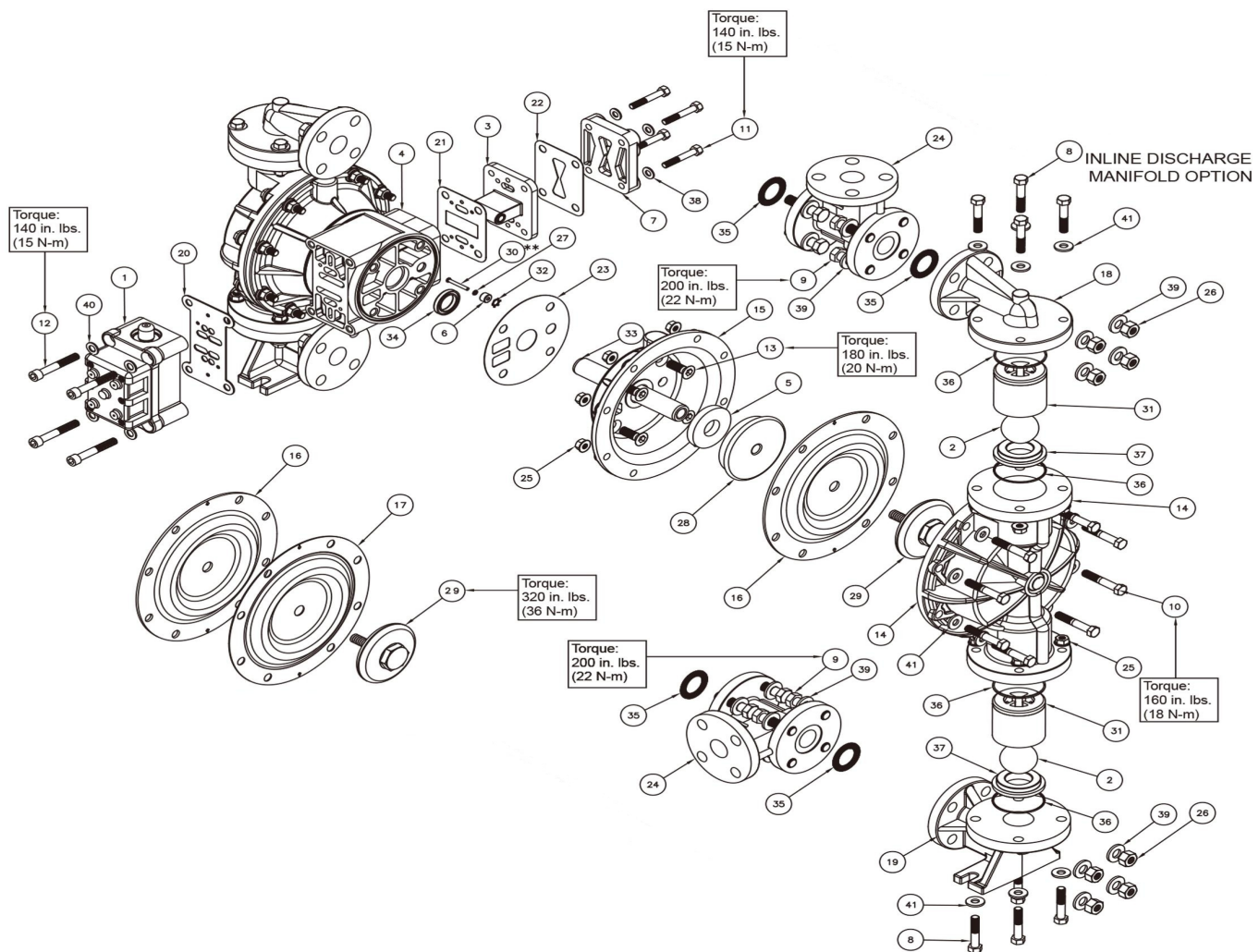
### Air Line Moisture

Water in the compressed air supply may cause icing or freezing of the exhaust air, causing the pump to cycle erratically or stop operating. Water in the air supply can be reduced by using a point-of-use air dryer.

### Air Inlet And Priming

To start the pump, slightly open the air shut-off valve. After the pump primes, the air valve can be opened to increase air flow as desired. If opening the valve increases cycling rate, but does not increase the rate of flow, cavitation has occurred. The valve should be closed slightly to obtain the most efficient air flow to pump flow ratio.

# Composite Repair Parts Drawing



# Composite Repair Parts List

	Item	Part Number	Description	Qty
	1	N031-140-000	Air Valve Assembly	1
	2	N050-042-354	Ball, Check	4
	3	N095-110-558	Pilot Valve Assembly	1
	4	N114-024-551	Intermediate Assembly	1
	5	N132-035-360	Bumper, Diaphragm	2
	6	N135-034-506	Bushing, Plunger	2
	7	N165-125-551	Cap, Air Inlet	1
	8	N170-020-115	Capscrew, Hex HD 3/8-16x2.00	16
	9	N170-030-115	Capscrew, Hex HD 1/2-13x2.00	16
	10	N170-052-115	Capscrew, Hex HD 3/8-16x2.25	16
	11	N170-069-115	Capscrew, Hex HD 5/16-18x1.75	4
	12	N171-053-115	Capscrew, Soc HD 3/8-16x2.50	4
	13	N171-015-115	Capscrew, Soc HD 3/8-16x.88	8
	14	N196-157-552	Chamber, Outer	2
	15	N196-177-551	Chamber, Inner	2
	16	N286-107-354	Diaphragm	2
	17	N286-108-600	Diaphragm, Overlay	2
	18	N312-104-552	Elbow	2
	19	N312-113-520	Elbow, Suction	2
	20	N360-093-360	Gasket, Air Valve	1
	21	N360-103-360	Gasket, Pilot Valve	1
	22	N360-104-360	Gasket, Air Inlet	1
	23	N360-107-360	Gasket Inner Chamber	2
	24	N518-179-557	Manifold	2
	25	N544-002-115	Nut, Hex 3/8-16	32
	26	N545-008-110	Nut, Hex 1/2-13	16
	27	N560-001-360	O-Ring	2
	28	N612-200-157	Inner Diaphragm Plate	2
	29	N612-204-552	Outer Diaphragm Plate	2
	30	N620-020-115	Plunger, Actuator	2
	31	N670-048-552	Retainer Ball	4
	32	N675-042-115	Ring, Retainer	2
	33	N685-058-120	Rod, Diaphragm	1
	34	N720-004-360	Seal, Diaphragm Rod	2
	35	N720-044-600	Seal, Manifold Spacer	4
	36	N720-047-600	Seal, Check Valve	8
	37	N722-079-520	Seat, Check Valve	4
	38	N901-038-115	Washer, Flat 5/16	4
	39	N901-046-115	Washer, Flat 1/2"	32
	40	N901-048-115	Washer, Flat 3/8"	4
	41	N901-049-115	Washer, Flat 3/8"	32